

# 2025 Initiative

## Grooving

Redefining stability



Featuring  
**Groov-tec™**

### One, two, or four cutting edges to maximize productivity

- Four systems for parting off, grooving, copy turning and groove turning
- GD System - Universal “go to” double serration system for grooving, groove-turning, and parting off
- MX System - Tangential arrangement enables outstanding flatness and surface quality
- DX System - Patented parting-off system, ideal for Swiss machining
- SX System - Deep grooving and parting off with internal coolant

#### Initiative Details

Purchase qualifying number of inserts in the corresponding system and receive the tool holder free! Offer ends June 30, 2025

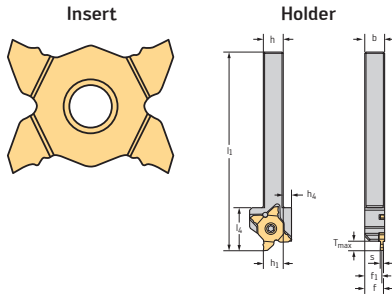
Use offer code **BO\_001**

Visit the grooving  
page below for  
further details



Offers below are for example only; see full initiative details in customer presentation or contact your local Walter representative.

## MX system

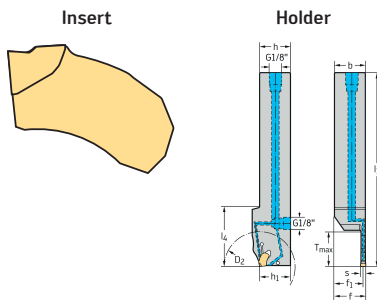


Insert	$s$ in	$T_{max}$ in	$b$ in	$h = h_1$ in	$l_1$ in
MX22-2E318N02-CF5 WSM23G	0.125	-	-	-	-
<b>Holder</b>					
G3011-1212R-MX22-2	-	0.236	0.472	0.472	4.724
G3011.08R-MX22-2-P	-	0.236	0.5	0.5	4.724

### Promotion Details

- Buy (5) MX inserts, get one non-thru coolant holder for free
- Buy (10) MX inserts, get one thru coolant (-P) holder for free
- Buy (10) MX inserts, get one monoblock Capto holder for free

## SX system

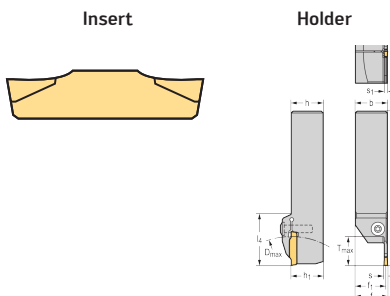


Insert	$s$ in	$T_{max}$ in	$b$ in	$h = h_1$ in	$l_1$ in
SX-3E300N02-CF5 WSM33G	0.118	-	-	-	-
<b>Holder</b>					
G2012.16R-3T33SX	-	1.299	1.0	1.0	5.906
G2012.16R-3T33SX-P	-	1.299	1.0	1.0	5.906

### Promotion Details

- Buy (10) SX inserts, get one non-thru coolant holder for free
- Buy (20) SX inserts, get one thru coolant (-P) holder for free

## GD system

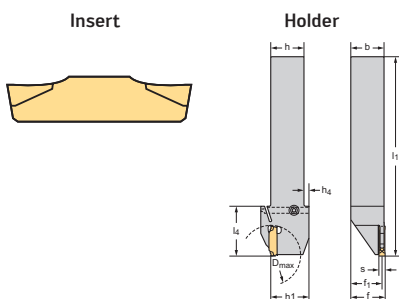


Insert	$s$ in	$T_{max}$ in	$b$ in	$h = h_1$ in	$l_1$ in
GD26-3E300N03-UF4 WSM33G	0.118	-	-	-	-
<b>Holder</b>					
G5011.16R-3T21GD26	-	0.827	-	1.0	5.906
G5011.16R-3T21GD26-P	-	0.827	1.0	1.0	5.906

### Promotion Details

- Buy (10) GD inserts, get one non-thru coolant holder for free
- Buy (20) GD inserts, get one thru coolant (-P) holder for free

## DX system



Insert	$s$ in	$D_{max}$ in	$b$ in	$h = h_1$ in	$l_1$ in
DX18-2E200R7-CF5 WSM23S	0.079	-	-	-	-
<b>Holder</b>					
G4014.08R-1.5T12DX18	-	0.984	0.5	0.5	4.331
G4014.08R-2T12DX18-P	-	0.984	0.5	0.5	4.331

### Promotion Details

- Buy (10) DX inserts, get one non-thru coolant holder for free
- Buy (20) DX inserts, get one thru coolant (-P) holder for free